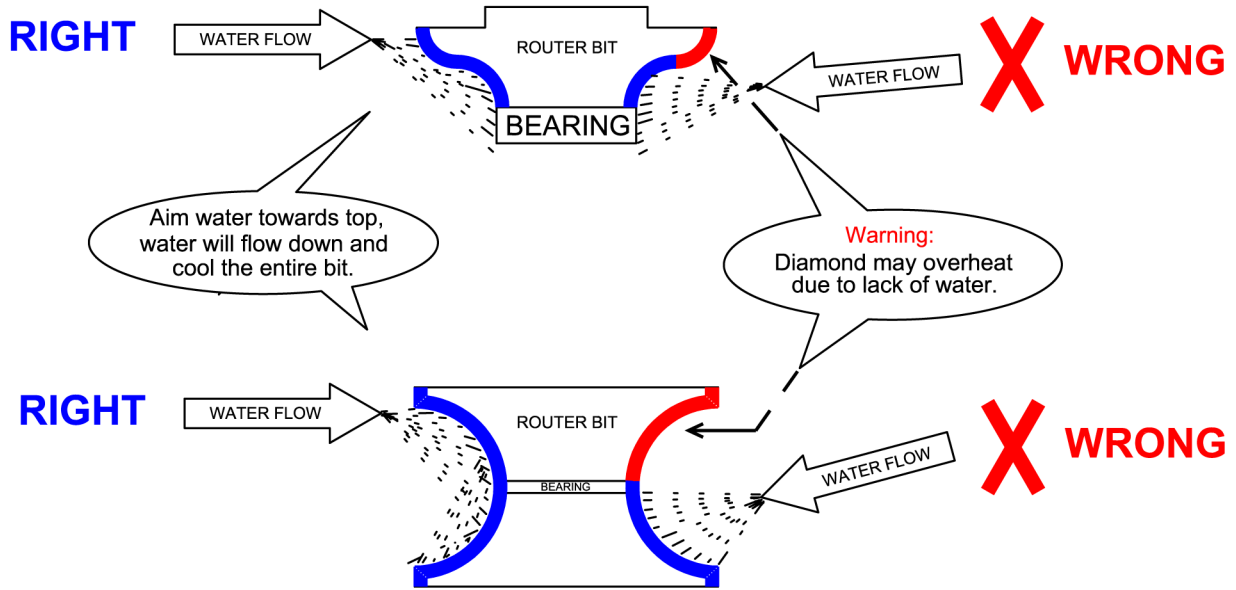


Water Cooling Guidelines for Diamond Router Bits

1. Optimum Router Speed: 6,000 RPM. Extra care must be used at speeds in excess of 6,000 RPM.
2. Aim water flow at the top and contact area of the diamond bit (see below)
3. Do not force the router bit. The bit will cut faster with the use of an appropriate feed rate. Excessive force will cause the diamonds to glaze which will result in reduced cutting capacity.

Water Placement - Side View



Water Placement - Top View

