



## Higgins Jig Instructional Sheet

The Higgins Jig is an exceptionally fast and safe tool for producing 2 x 8 right angle corners, paver corners, and lintel corners. Setup for cutting is a simple two step process that involves no tools of any kind. First, the cutting depth is set by adjusting the cutting head height to the thickness of the specified veneer. Second, the distance between the left side of the jig is adjusted to the desired veneer thickness and then locked into place with the quick lever adjustment.

Once the jig is adjusted and the cutting head height locked in, the operator can switch between all three types of cuts without any change to the cutting setup. The reliable accuracy of the Higgins Jig provides a consistent axis point on both cuts and eliminates the need to clean out any residual material inside the corner veneer.

The Higgins Jig can also be used to cut veneer corners in river rock and other irregularly shaped materials.

### Corner Cutting Set-up (Jig Part# 169548)

 WARNING: Cancer and Reproductive Harm - [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



Place Higgins jig on saw.



Adjust the height of the cutting head to the desired depth and lock down.  
Adjust jig to desired width.



Lock jig in place with orange lever.



Place brick on table and turn on saw.



Place left-hand on jig.



Place right-hand on jig. Start cutting.



Pull table back through brick and flip brick vertically.



Make vertical cut.



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### Veener Cutting with Riser (Jig Part# 170158)

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Place riser on table.



Attach riser to jig by tightening the two bolts.



Place riser plate to inside of jig.



Attach riser plate to jig by tightening the two screws.



Adjust the height of the cutting head to the desired depth and lock down.



Adjust jig to desired width.



Lock jig in place with orange lever.



Place brick on riser and start saw.



Place hands in jig.



Push table through the brick.



Pull table back through brick and flip brick.



Cut other side.

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