

CANOGA 193-GH SERIES
CONCRETE MIXER (GAS)
OPERATOR'S MANUAL



Revision 204	08.2013
Manual Part No. 166136	

Caution: Read all safety and operating instructions before using this equipment. This manual **MUST** accompany the equipment at all times.

Congratulations on your purchase of a Canoga Mixer. We are certain that you will be pleased with your purchase. Canoga takes pride in producing the finest construction power tools and diamond blades in the industry.

Operated correctly, your Mixer should provide you with years of service. In order to help you, we have included this manual. This owners manual contains information necessary to operate and maintain your Mixer safely and correctly. Please take a few minutes to familiarize yourself with the saw by reading and reviewing this manual.

If you should have questions concerning your saw, please feel free to call our friendly customer service department at: 800 421-5830

Regards,



NOTE THIS INFORMATION FOR FUTURE USE:

MODEL NUMBER:	
SERIAL NUMBER:	
PURCHASE PLACE:	
PURCHASE DATE:	

NOTE: For your (1) one year warranty to be effective, complete the warranty card (including the Serial Number) and mail it in as soon as possible.


CANOGA 193 SERIES CONCRETE MIXER	PAGE #
SAFETY	
Safety Message/Alert Symbols	4
Hazard Symbols	5
Rules for Safe Operation	6-8
Operation & Safety Decals	10
PRODUCT SPECIFICATIONS	
Mixer Specifications & Decal Locations	11
Product Specifications	12
Mixer Basic Components	13
Basic Engine Components	14
INSPECTION & START-UP	
Pre-Inspection (Gasoline Engine)	15-16
Initial Start-Up (Gasoline Engine)	16-17
OPERATION	
Concrete Mixing	17
Operation	18
Towing Guidelines	19-20
Safety Chain Connection	21
MAINTENANCE & TROUBLESHOOTING	
Maintenance (Engine)	22-23
Maintenance (Mixer)	24-26
Troubleshooting (Mixer)	27
GENERAL PRODUCT INFORMATION	
Contact Information & Limited Warranty	28
Certificate of Origin for a Vehicle Request Form	29

Safety precautions should be followed at all times when operating this equipment. Failure to read and understand the Safety Precaution and Operating Instructions could result in injury to yourself and others.

This Operation Manual has been developed to provide complete instructions for the safe and efficient operation of the Canoga 193-GH Series Concrete Mixer (Gas).

Before using these mixers, ensure that the person operating the mixer has read and understands all instructions in this manual.

SAFETY MESSAGE / ALERT SYMBOLS

A safety message alerts you to potential hazards that could hurt you or others. Each safety message is preceded by a safety alert symbol () and one of three words: **DANGER**, **WARNING**, or **CAUTION**.



DANGER You **WILL** be **KILLED** or **SERIOUSLY INJURED** if you **DO NOT** follow directions.



WARNING You **CAN** be **KILLED** or **SERIOUSLY INJURED** if you **DO NOT** follow directions.



CAUTION You **CAN** be **INJURED** if you **DO NOT** follow directions. It may also be used to alert against unsafe practices.

Each message tells you what the hazard is, what can happen, and what you can do to avoid or reduce injury. Other important messages are preceded by the word **NOTICE**.



NOTICE

You can cause **PROPERTY DAMAGE** to your machine if you don't follow directions.

The safety labels should be periodically inspected and cleaned by the user to maintain good legibility at a safe viewing distance. If the label is worn, damaged or illegible, it should be replaced.

Potential hazards associated with the Canoga 193-GH Series Concrete Mixer (Gas) operation will be referenced with Hazard Symbols which appear throughout this manual, and will be referenced in conjunction with Safety Message Alert Symbols.

HAZARD SYMBOLS



ALWAYS read this Owner's Manual before operating the machine.



Avoid inhalation of and skin contact with silica dust and/or mist.



ALWAYS place the power ON/OFF switch in the **OFF** position when the mixer is not in use.



ALWAYS wear approved eye protection.



ALWAYS wear approved ear protection.



ALWAYS wear approved respiratory protection.



NEVER operate equipment with covers, or guards removed. Keep fingers, hands, hair and clothing away from all moving parts to prevent injury.



Use caution around gears. Keep fingers, hands, hair and clothing away from all moving parts to prevent injury.



DO NOT touch hot engine components while the machine is running or immediately after operating.



NEVER operate the machine in an explosive atmosphere or near combustible materials.

RULES FOR SAFE OPERATION



DANGER

Failure to follow instructions in this manual may lead to serious injury or even death! This equipment is to be operated by trained and qualified personnel only! This equipment is for industrial use only. The following safety guidelines should always be used when operating the Canoga 193-GH Concrete Mixer (Gas).

GENERAL SAFETY



ALWAYS read this Owner's Manual before operating the machine. **DO NOT** operate or service this equipment before reading this entire manual. Read and understand all warnings, instructions and controls on the machine. Know how to stop the equipment quickly in case of emergency. It is the operators responsibility to use this machine under safe working conditions and conform with federal, state and local codes or regulations pertaining to safety, air, pollution, noise etc...



This equipment should not be operated by persons under 18 years of age.



NEVER operate this equipment without proper protective clothing, shatterproof glasses, steel-toed boots and other protective devices required by the job. Non-slip foot wear is recommended.



NEVER operate this equipment when not feeling well due to fatigue, illness or taking medicine.



NEVER operate this equipment under the influence of drugs or alcohol.



Whenever necessary, replace nameplate, operation and safety decals when they become difficult to read.



ALWAYS check the machine for loose bolts before starting.



PERSONAL PROTECTIVE EQUIPMENT

ALWAYS wear approved respiratory (mask), head, hearing and eye protection when operating the mixer.



NEVER place hands inside the drum while the drum is rotating.



ALWAYS store equipment properly when it is not being used. Equipment should be stored in a clean, dry location out of the reach of children



NEVER leave the mixer unattended. Turn off gasoline engine when unattended.



CAUTION must always be observed while servicing this mixer. Rotating parts can cause injury if contacted.



This mixer is intended for the production of concrete. Mixer must be used only for its intended purpose.



This mixer is not suitable for the mixing of flammable or explosive substances.



NEVER operate the mixer in an explosive atmosphere.



Before starting the mixer, check that all guards are in position and correctly fitted.



Keep area around the mixer clear of obstructions and trip hazards which could cause persons to fall onto moving parts.



ALWAYS ensure mixer is on level ground before mixing.



Become familiar with the controls of the mixer before operating.



Ensure the drum is rotating while filling and emptying the drum.



NEVER disconnect any “emergency or safety devices”. These devices are intended for operator safety. Disconnection of these devices can cause severe injury, bodily harm or even death! Disconnection of any of these devices will void all warranties.



Unauthorized equipment modifications will void all warranties. Manufacturer does not assume responsibility for any accident due to equipment modifications.

FUELING SAFETY



Allow the engine to cool before adding fuel or performing service and maintenance functions. Contact with hot components can cause serious burns.



ALWAYS refuel in a well-ventilated area, away from sparks and open flames.



ALWAYS use extreme caution when working with flammable liquids. When refueling, stop the engine and allow it to cool. **DO NOT** smoke around or near the machine. Fire or explosion could result from fuel vapors, or if fuel is spilled on a hot engine.



The engine of this mixer requires an adequate free flow of cooling air. **NEVER** operate the mixer in any enclosed or narrow area where free flow of the air is restricted. If the air flow is restricted it will cause serious damage to the mixer or engine and may cause injury to people and property. Remember the mixer's engine (gasoline models only) gives off deadly gases.



NEVER operate the mixer in an explosive atmosphere or near combustible materials. An explosion or fire could result causing severe bodily harm or even death.



Refer to the Engine Owner's Manual for engine technical questions or information.



NEVER use accessories or attachments, which are not recommended by Canoga for this equipment. Damage to the equipment and/or injury to user may result.

MAINTENANCE SAFETY



NEVER lubricate components or attempt service on a running machine.



Keep the machinery in proper running condition.

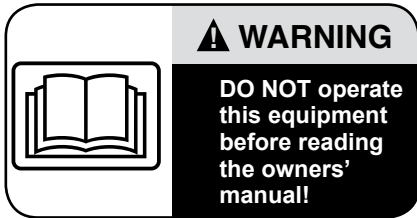


Fix damage to the machine immediately and always replace broken parts or missing decals.

NOTES

OPERATION & SAFETY DECALS

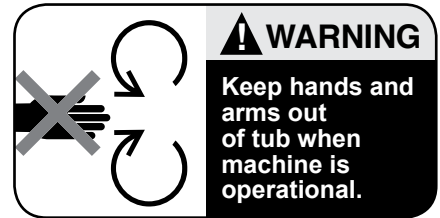
The Canoga Mixer is equipped with a number of safety decals provided for operator safety and maintenance information. Should any of these decals become unreadable, replacements can be obtained by calling (800) 262-1575.



Decal A



Decal B



Decal C



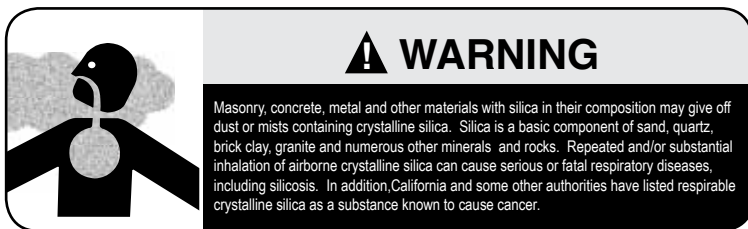
Decal D



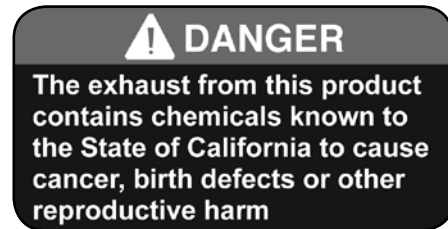
Decal E



Decal F



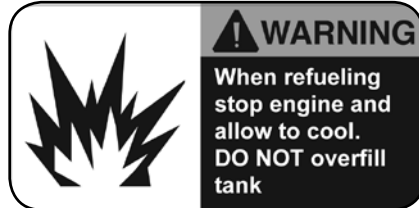
Decal G



Decal H



Decal I



Decal J



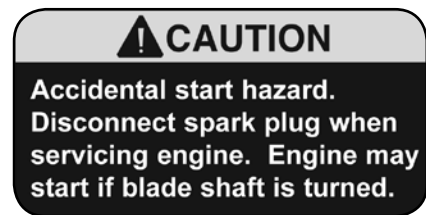
Decal K



Decal L

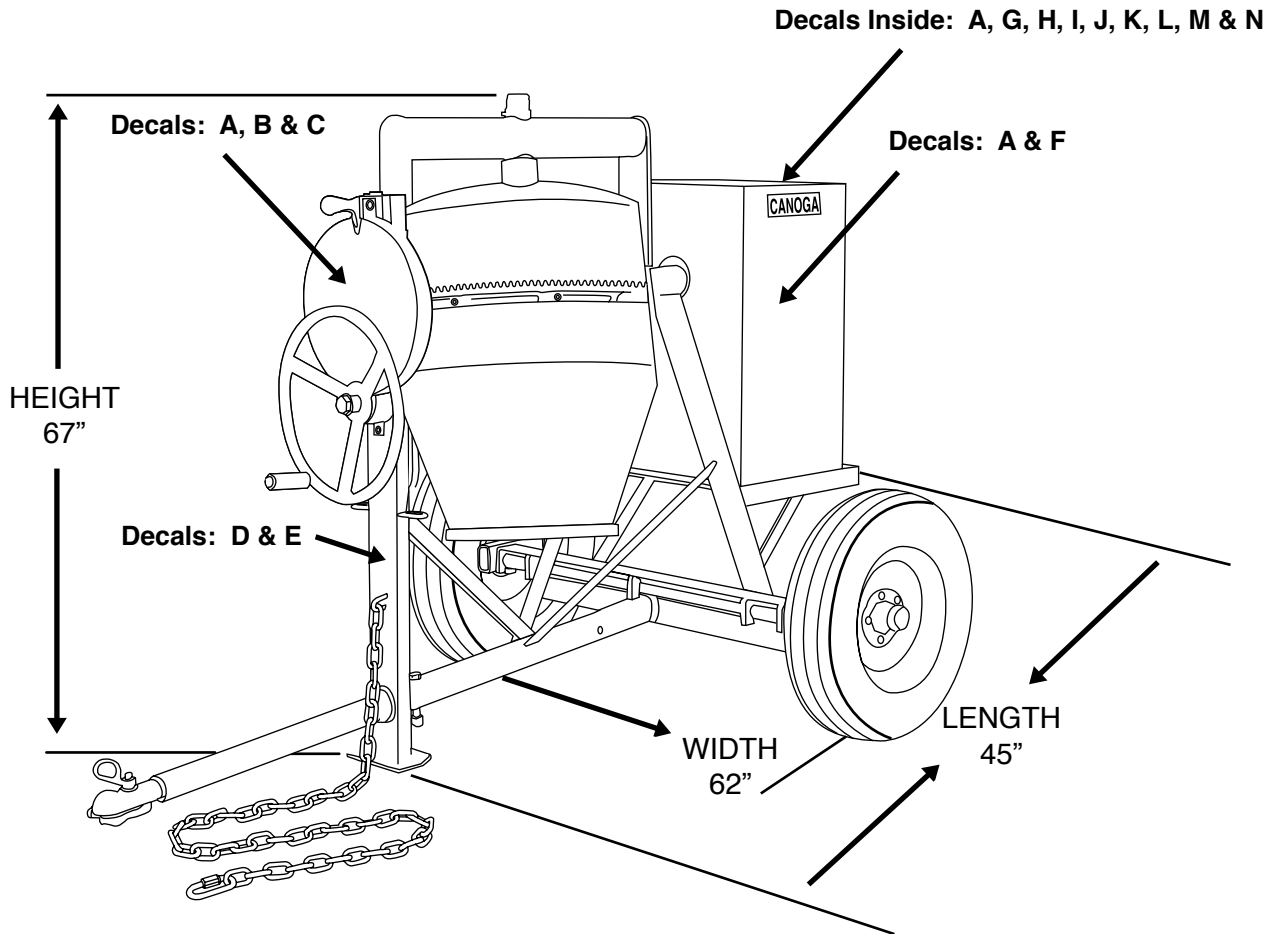


Decal M



Decal N

MIXER SPECIFICATIONS & DECAL LOCATIONS



Mixer Dimensions and Decal Locations

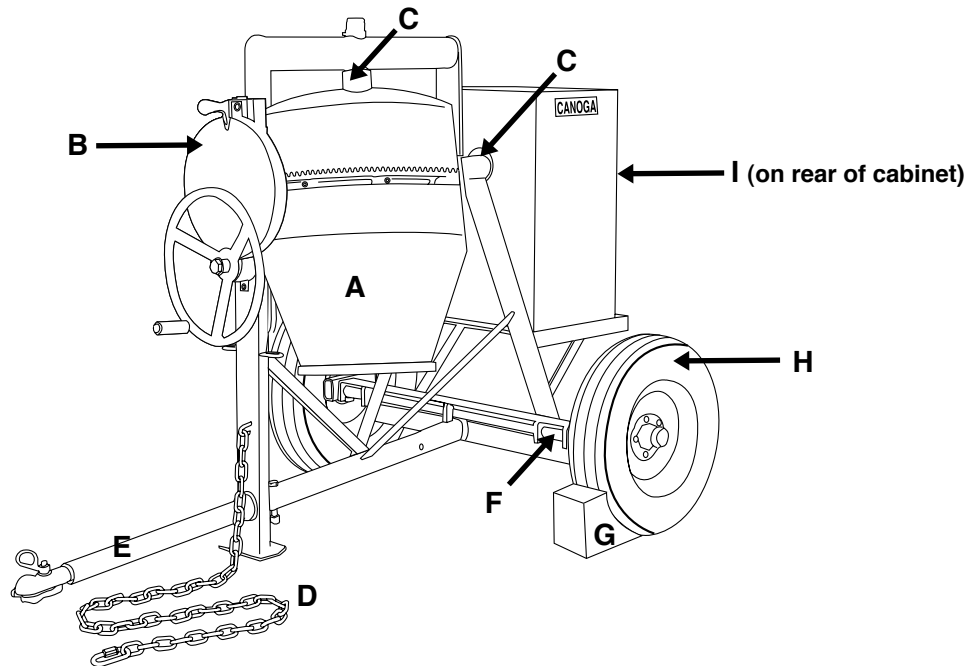
Decal	Location	Description
A	Dump Gear Guard, Motor Side and Inside Motor Cabinet	Warning Read Manual Before Operating Equipment
B	Dump Gear Guard	Caution Guards in Place
C	Dump Gear Guard	Warning Keep Hands and Arms Out of Tub
D	Front Leg	Caution Fasten Safety Chain Before Towing
E	Front Leg	Warning Maintain Tire Pressure
F	Motor Side	Danger Use in Ventilated Areas
G	Inside Motor Cabinet	Warning Silica Dust Hazard
H	Inside Motor Cabinet	Danger Exhaust Contains Hazardous Chemicals
I	Inside Motor Cabinet	Service or Warranty Information
J	Inside Motor Cabinet	Warning Stop and Cool Before Refueling
K	Inside Motor Cabinet	Caution Do Not Touch Hot Surface
L	Inside Motor Cabinet	Notice Do Not Overtension Belts
M	Inside Motor Cabinet	Caution Keep Hands and Arm from Belt Drive
N	Inside Motor Cabinet	Caution Accidental Start Hazard

SPECIFICATIONS

Canoga 193-GH Specifications	
Model	193-GH
Motor*	Honda GX160
Batch Capacity	1/2 to 3/4 Bag (5 cu. ft.)
Total Volume	9 cu.ft.
Drum Diameter	26"
Drum Depth	34"
Drum Opening	16"
Drive	Dual V-belts to cast gear
Axle	Torsion-Bar
Wheels	5.0 x 13"
Tires	ST175/80D 13C 6 ply Bias/Load Range C
Dimension (L x W X H)	95" x 62" x 67"
Shipping Weight	705 lbs.
Part Number	163822

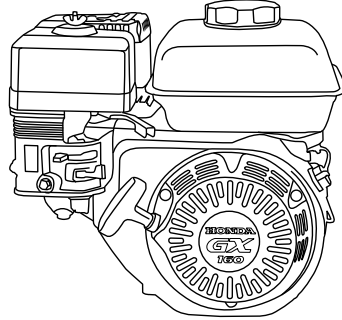
* See engine manual for complete engine specifications.

MIXER BASIC COMPONENTS



Mixer Major Components

- A. **Steel Mixing Drum** – The Canoga concrete mixer uses an 9 cu. ft. steel mixing drum. This drum is to be used for mixing of concrete. Always clean the drum after each use.
- B. **Dump Gear Guard** – **NEVER** remove the guarding on the dump gear.
- C. **Zerk Fittings** – Zerk fittings are located at the top of the engine side of the yoke and center of the drum bearing. Lubricate these fittings as referenced in the maintenance section of this manual.
- D. **Safety Chain** – This mixer uses a 3/16-inch thick, 72-inches long zinc-plated safety chain. **ALWAYS** connect the safety chain when towing.
- E. **Tow Bar** – This mixer uses various towing bars. Reference the tow bar drawing on page 9 to determine which tow bar meets your requirements.
- F. **Torsion Bar Suspension** – This mixer has a torsion bar suspension that should be inspected periodically.
- G. **Chock Blocks** – Place these blocks (not included as part of the mixer package) under each mixer wheel to prevent rolling, when mixer is not connected to the towing vehicle.
- H. **Tires Ply** – The tire ply (layers) number is rated in letters. This mixer uses 13-inch 2-ply tires. Replace with only recommended type tires.
- I. **Cabinet/Latch** – Encloses gas engine. **NEVER** run mixer with cabinet removed. Use latches to secure motor compartment cabinet.

BASIC ENGINE COMPONENTS**Honda CX Series Engine**

(Refer to engine manual for full instructions.)

INITIAL SERVICING

The engine must be checked for proper lubrication and filled with fuel prior to operation. Refer to the manufacturers engine manual for instructions and details of operation and servicing.

1. **Fuel Filler Cap** – Remove this cap to add unleaded gasoline to the fuel tank. Make sure cap is tightened securely. **DO NOT** over fill.



WARNING

Adding fuel to the tank should be accomplished only when the engine is stopped and has had an opportunity to cool down. In the event of a fuel spill, **DO NOT** attempt to start the engine until the fuel residue has been completely wiped up, and the area surrounding the engine is dry.

2. **Throttle Lever** – Used to adjust engine RPM speed (lever advanced forward **SLOW**, lever back toward operator **FAST**).
3. **Engine ON/OFF Switch** – ON position permits engine starting, OFF position stops engine operations.
4. **Recoil Starter (pull rope)** – Manual-starting method. Pull the starter grip until resistance is felt, then pull briskly and smoothly.
5. **Fuel Valve Lever** – **OPEN** to let fuel flow, **CLOSE** to stop the flow of fuel.
6. **Choke Lever** – Used in the starting of a cold engine, or in cold weather conditions. The choke enriches the fuel mixture.
7. **Air Cleaner** – Prevents dirt and other debris from entering the fuel system. Remove wing-nut on top of air filter canister to gain access to filter element.



NOTICE: Operating the engine without an air filter, with a damaged air filter, or a filter in need of replacement will allow dirt to enter the engine, causing rapid engine wear.

8. **Spark Plug** – Provides spark to the ignition system. Set spark plug gap to 0.6 - 0.7 mm (0.028 - 0.031 inch). Clean spark plug once a week.
9. **Muffler** – Used to reduce noise and emissions.



WARNING: Engine components can generate extreme heat. To prevent burns, **DO NOT** touch these areas while the engine is running or immediately after operating. **NEVER** operate the engine with the muffler removed.

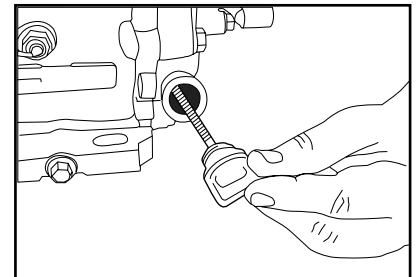
10. **Fuel Tank** – Holds unleaded gasoline. For additional information refer to engine owner's manual.

PRE-INSPECTION (GAS ENGINE)

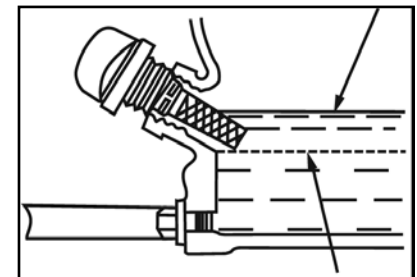
1. Before starting, read safety instructions at the beginning of this manual and the engine manual.
2. Clean the mixer, removing dirt and dust, particularly the engine cooling air inlet, carburetor and air cleaner.
3. Check the air filter for dirt and dust. If air filter is dirty, replace air filter with a new one as required.
4. Check carburetor for external dirt and dust. Clean with dry compressed air.
5. Check fastening nuts and bolts for tightness.

Engine Oil Check - Refer to Engine manual for detailed instructions.

1. To check the engine oil level, place the mixer on secure level ground with the engine stopped.
2. Remove the filler dipstick from the engine oil filler hole and wipe it clean.
3. Insert and remove the dipstick without screwing it into the filler neck. Check the oil level shown on the dipstick.
4. If the engine oil level is low, fill to the edge of the oil filler hole with the recommended oil type listed in the table below.



Engine Oil Dipstick (Removed)



Engine Oil Dipstick (Oil Level)

Engine Oil Type		
SEASON	TEMPERATURE	OIL TYPE
Summer	25°C or Higher	SAE 10W-30
Spring/Fall	25°C ~ 10°C	SAE 10W- 30/20
Winter	0°C or Lower	SAE 20W-10

FUEL CHECK



EXPLOSIVE FUEL

If your mixer has a gasoline engine, determine if the engine fuel is low. If fuel is low, remove the fuel filler cap and fill with unleaded gasoline. Motor fuels are highly flammable and can be dangerous if mishandled. **DO NOT** smoke while refueling. **DO NOT** attempt to refuel the trowel if the engine is hot or running.

1. Remove gasoline cap located on top of fuel tank.
2. Visually inspect to see if fuel level is low. If fuel is low, replenish with unleaded fuel.
3. When refueling, be sure to use a strainer for filtration. **DO NOT** top-off fuel. Wipe up any spilled fuel.

V-Belt Check

A worn or damaged V-belt can adversely affect the performance of the mixer. If a V-belt is defective or worn simply replace the V-belt as outlined in the maintenance section of this manual.

Blade Check

Check for worn blades. If using a steel tub and the blades are worn, replace the entire tub assembly. Remember the blades are welded to tub. If using a plastic tub, replace the blades using the part numbers referenced in the parts section of manual.

Start/Stop Switches

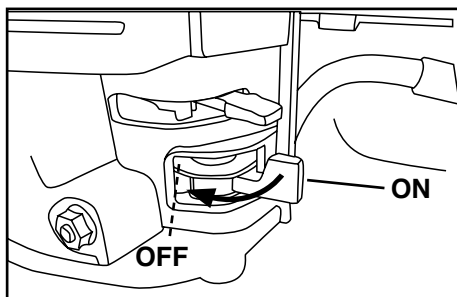
This mixer has been equipped with start/stop switches for turning the engine off. This switch should be in the **STOP** position when the mixer is not in use.

Grease Fittings (Zerk)

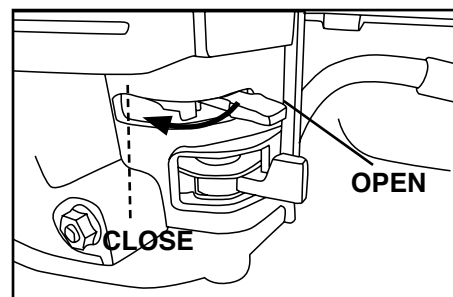
Check the zerk grease fittings (page 24) as shown in the maintenance section of manual.

INITIAL START-UP (GAS ENGINE)

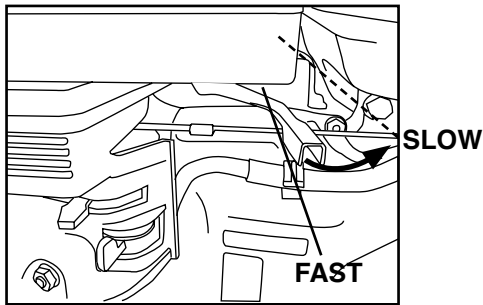
The following steps outline the procedure for starting the engine. Depending on the type of engine employed in the mixer the steps may vary slightly.



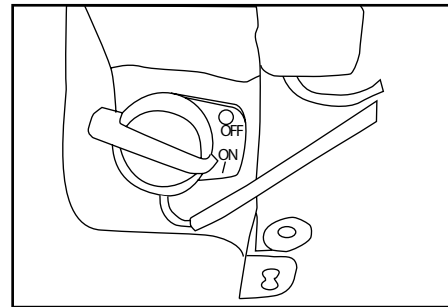
Move the fuel shut-off lever to the **ON** position.



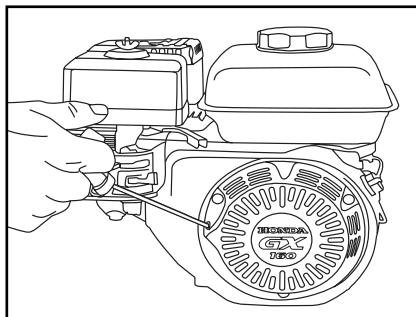
To start a cold engine, move the choke lever to the **CLOSED** position.



Move the throttle lever away from the slow position, about 1/3 of the way toward the fast position.



Turn the engine switch to the ON position.



Pull the starter grip lightly until you feel resistance, then pull briskly. The drum should begin to rotate at this time.

Application

This mixer is **only** intended for the production of cement concrete. The mixer must be used for its intended purpose and is not suitable for the mixing of flammable or explosive substances. The mixer must not be used in an explosive atmosphere. Refer to the reference table below when mixing concrete for various applications.

CONCRETE MIXING HINTS

APPLICATIONS	MIX RATIOS	BATCH QUANTITIES					APPROX. BATCH OUTPUT	
		CEMENT 112 lbs. (50 Kgs.) Bag	SAND		STONE			
			CU. FT.	LTR	CU. FT.	LTR	CU. FT.	LTR
Most Ordinary	1:2:4	1/2 BAG	1-1/4	35	2-1/2	71	3	85
Foundations	1:3:6	1/3 BAG	1-1/4	35	2-1/2	71	2-3/4	78
Rough Mass Concrete	1:4:8	1/4 BAG	1-1/4	35	2-1/2	71	2-3/4	78
Watertight Floors, Tanks, Pits, Etc.	1:1-1/2:3	2/3 BAG	1-1/4	35	3	71	3	85

OPERATION

To position the drum, make sure the mixer is placed on firm level ground, then pull up on the dump latch (Figure 1) and turn the hand wheel until the drum is at the desired position. Once the drum is at the desired position, pull down on the dump latch to lock the drum in position.

 **CAUTION**

NEVER stand in front or behind the mixing drum while it is being placed in the dump position. Stay clear of the mixing drum while it is being positioned.

As the drum rotates, use a shovel (Figure 2) to place the cement mix inside the drum, add water as required.

Placing the shovel all the way inside the drum will cause the shovel to strike the blades. This condition could cause injury to personnel. **NEVER** place hands inside the mixing drum while it is rotating (Figure 3).

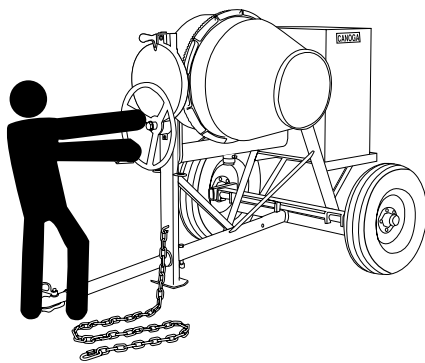


Fig 1. Mixing Drum Positioning

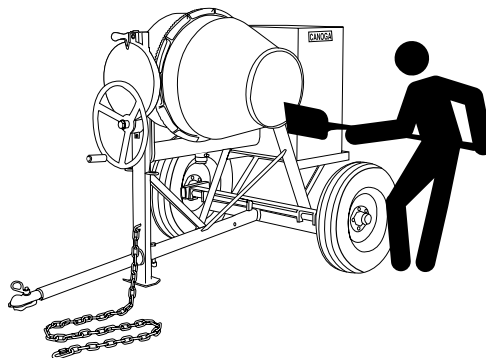


Fig 2. Filling Mixing Drum



Fig 3. Filling Mixing Drum

STOPPING THE MIXER

Turn the main **start/stop** switch to the **STOP** position.
 Push the fuel shut-off lever to the **OFF** position.
 Clear drum of all debris and foreign matter.

TOWING GUIDELINES

**CAUTION**

Check with your county or state safety towing regulations department before towing your mixer.

To reduce the possibility of an accident while transporting the mixer on public roads, always make sure that the mixer towing components and the towing vehicle are in good operating condition and both units are mechanically sound.

**CAUTION**

The following safety should be used when towing the mixer



Make sure that the hitch and coupling of the towing vehicle are rated equal to, or greater than the trailer “gross vehicle weight rating” (GVWR).



If the mixer tow bar is deformed or damaged replace entire tow bar. **NEVER** tow the mixer with a defective tow bar. There exists the possibility of the trailer separating from the towing vehicle.



ALWAYS inspect the hitch and coupling for wear. **NEVER** tow the mixer with defective hitches, couplings, chains etc.



CHECK the tire air pressure on both the towing vehicle and the trailer. Also check the tire tread wear on both vehicles.



ALWAYS make sure the mixer is equipped with a “Safety Chain”.



ALWAYS attach trailer’s safety chain to the frame of towing vehicle.



ALWAYS make sure that the towing vehicle’s directional, backup, and brake lights are working properly.



Remember in most cases the maximum speed unless otherwise posted for highway towing is 45 MPH, however before towing your mixer, check your local state, and county vehicle towing requirements. Recommended off-road towing is not to exceed **10 MPH** or less depending on type of terrain.



When towing of the mixer is required, place the drum in the **DOWN** position (mouth facing **DOWN**).



ALWAYS make sure that the fuel valve lever is in the **OFF** position.



Check wheel mounting lug nuts with a torque wrench. Torque wheel lug nuts as described in the maintenance section of this manual.



Avoid sudden stops and starts. This can cause skidding, or jackknifing.



Avoid sharp turns to prevent rolling.

TOWING GUIDELINES

Tow Bar to Vehicle Connection (Coupler Only)

Check the vehicle hitch ball, and mixer's coupler for signs of wear or damage. Replace any parts that are worn or damaged before towing.

Use only a 2-inch ball diameter (towing vehicle), this will match the mixer's 2-inch coupler. Use of any other ball diameter will create an extremely dangerous condition which can result in separation of the coupler and ball or ball failure.

After tow bar has been connected to mixer, attach mixer's coupler to the hitch ball on the towing vehicle securely and make sure the lock lever is in tight.

Mixer Tow Bar Vehicle Connection (Pintle & Loop)

Make sure the bumper on the towing vehicle is equipped to handle either a pintle or loop type tow bar configuration.

After tow bar has been connected to mixer, secure either type of tow bar to the towing vehicle, following state and county towing regulations.

As a minimum, use a 1/2-inch bolt and nylock nut grade 5 when securing either tow bar to the towing vehicle.

SAFETY CHAIN CONNECTION



CAUTION NEVER tow the mixer with the safety chain removed. The safety chain is intended to prevent complete separation of the mixer from the towing vehicle in the event of a tow bar failure. Reference the figure below for the installation of the Safety Chain.

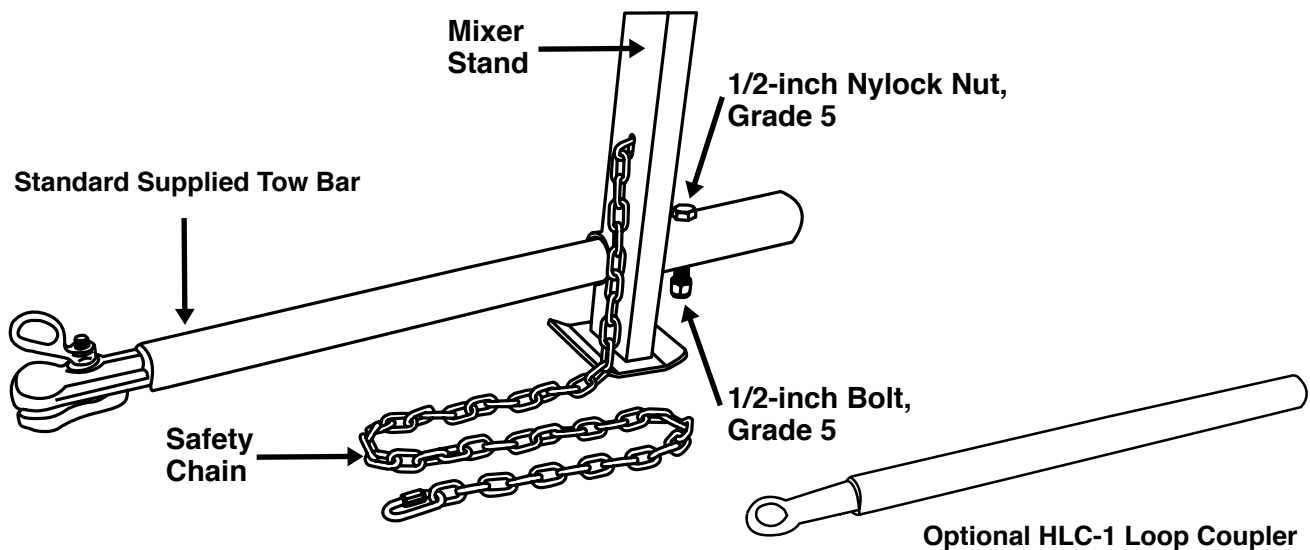
Tow Bar to Mixer Connection

Insert the tow bar through the round opening at the bottom of the mixer stand. Align the hole on the tow bar with the hole on the mixer frame, and insert 1/2-inch bolt through tow bar and frame. Secure tow bar to frame with 1/2-inch nylock nut. Tighten to 40 ft.-lbs.

Route the safety chain through the holes just above the tow bar, located on each side of the mixer stand. Loop the chain together and place under the tow bar. Secure the loop with the connector link.

Extend the safety chain along the length of the tow bar, looping it through the tow bar's connector link. Remove any excess chain slack.

Connect the free end of the safety chain (clevis safety hook) to the towing vehicle. **Remember it is critical that the length of the chain be properly adjusted**, to prevent the draw bar and the front of the mixer stand from dropping to the the ground (contact) in the event the draw bar becomes disconnected from the towing vehicle.



Tow Bar and Safety Chain Installation

ENGINE MAINTENANCE

Use this table as a general maintenance guideline when servicing your engine. For more detail engine maintenance information, refer to the engine owner's manual supplied with your engine.

Engine Maintenance Schedule							
DESCRIPTION (3)	OPERATION	BEFORE	FIRST MONTH OR 10 HRS.	EVERY 3 MONTHS OR 25 HRS.	EVERY 6 MONTHS OR 50 HRS.	EVERY YEAR OR 100 HRS.	EVERY 2 YEARS OR 200 HRS.
Engine Oil	CHECK	X					
	CHANGE		X				
Air Cleaner	CHECK	X					
	CHANGE			X (1)			
All Nuts & Bolts	Re-tighten if necessary	X					
Spark Plug	CHECK-CLEAN				X		
	REPLACE						X
Fuel Tank	CLEAN					X	

- (1) Service more frequently when used in DUSTY areas.
- (2) These items should be serviced by your service dealer, unless you have the proper tools and are mechanically proficient. Refer to the HONDA or ROBIN Engine Manual for service procedures.
- (3) For commercial use, log hours of operation to determine proper maintenance intervals.

ENGINE MAINTENANCE

Perform the scheduled maintenance procedures as defined by the previous table and below:

DAILY

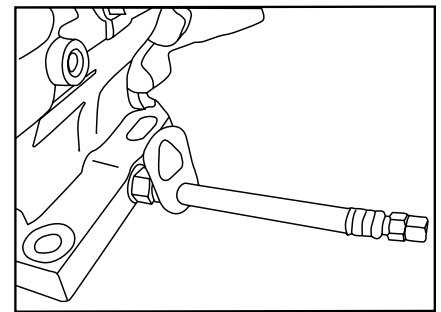
Thoroughly remove dirt and oil from the engine and control area. Clean or replace the air cleaner elements as necessary. Check and retighten all fasteners as necessary. Check the gearbox for oil leaks. Repair or replace as needed.

WEEKLY

Remove the fuel filter cap and clean the inside of the fuel tank.

ENGINE OIL

1. Drain the engine oil when the oil is warm as shown.
2. Remove the oil drain bolt and sealing washer and allow the oil to drain into a suitable container.
3. Replace engine oil with recommended type oil as listed in the Engine Oil Type table. **DO NOT** overfill.
4. Install drain bolt with sealing washer and tighten securely.



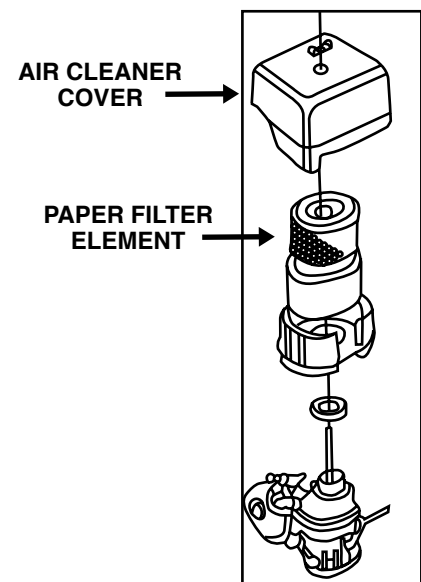
Engine Oil (Draining)

**DANGER**

DO NOT use gasoline as a cleaning solvent, because that would create a risk of fire or explosion.

ENGINE AIR CLEANER

1. Remove the air cleaner cover and foam filter element as shown.
2. Tap the paper filter element several times on a hard surface to remove dirt, or blow compressed air [not exceeding 30 psi (207 kPa, 2.1 kgf/cm²)] through the filter element from the air cleaner case side. **NEVER** brush off dirt. Brushing will force dirt into the fibers. Replace the paper filter element if it is excessively dirty.
3. Clean foam element in warm, soapy water or nonflammable solvent. Rinse and dry thoroughly. Dip the element in clean engine oil and completely squeeze out the excess oil from the element before installing.



Engine Air Cleaner

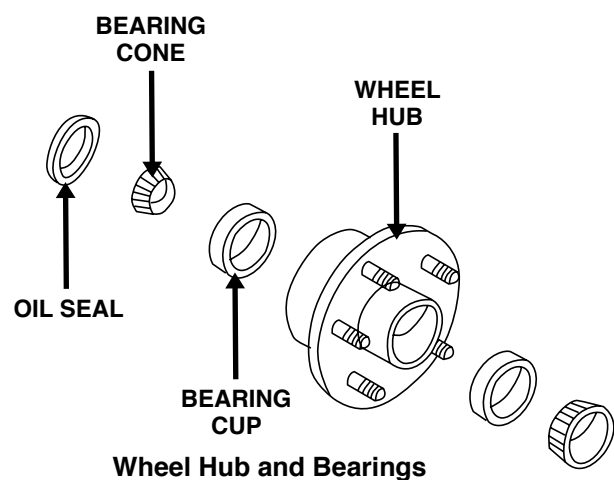
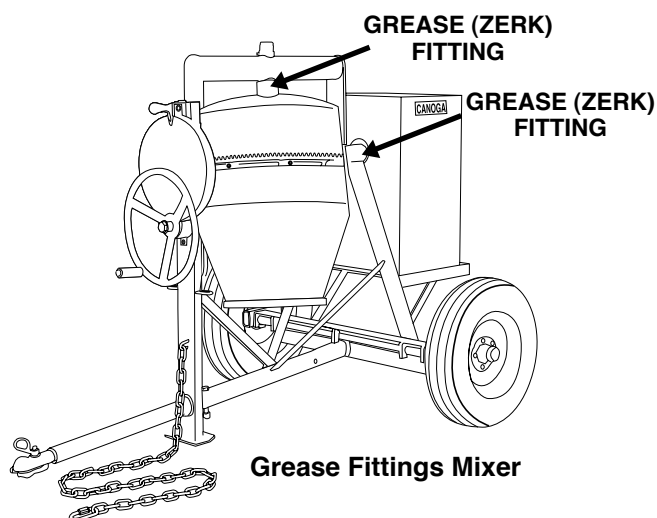
Ball Socket and Clamp Face Maintenance

If the towing vehicle is equipped with a ball socket, smear socket periodically with multi-purpose grease. This will keep the ball socket well lubricated.

When parking or storing your mixer. Keep the coupler off the ground so dirt will not build up in the ball socket.

Grease Fittings (Zerk) Maintenance (Mixer)

There are 2 grease fittings that will require lubrication. Lubricate these fittings once a week. Use lithium base grease, grade No.1.



Wheel Bearings

After every 3 months of operation, remove the hub dust cap and inspect the wheel bearings. Once a year, or when required, disassemble the wheel hubs remove the old grease and repack the bearings forcing grease between rollers, cone and cage with a good grade of high speed wheel bearing grease (**never** use grease heavier than 265 A.S.T.M. penetration ("No. 2."))

Fill the wheel hub with grease to the inside diameter of the outer races and also fill the hub grease cap. Reassemble the hub and mount the wheel. Then tighten the adjusting nut, at the same time turn the wheel in both directions, until there is a slight bind to be sure all the bearing surfaces are in contact.

Then back-off the adjusting nut 1/6 to 1/4 turn or to the nearest locking hole or sufficiently to allow the wheel to rotate freely within limits of .001" to .010" end play. Lock the nut at this position. Install the cotter pin and dust cap, and tighten all hardware.

Mixer Cleaning

Always wash drum out after each use.

NEVER pour or spray water over the gas engine.

Tires/Wheels/Lug Nuts

Tires and wheels are a very important and critical components of the trailer. When specifying or replacing the trailer wheels it is important the wheels, tires, and axle are properly matched.



CAUTION

DO NOT attempt to repair or modify a wheel. **DO NOT** install an inter-tube to correct a leak through the rim. If the rim is cracked, the air pressure in the inter-tube may cause pieces of the rim to explode (break-off) with great force and can cause serious eye or bodily injury.

Tire Wear/Inflation

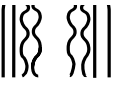





Tire inflation pressure is the most important factor in tire life. Pressure should be checked cold before operation. **DO NOT** bleed air from tires when they are hot. Check inflation pressure weekly during use to insure the maximum tire life and tread wear.

The Tire Wear Troubleshooting table will help pinpoint the causes and solutions of tire wear problems.



CAUTION

NOTE: ALWAYS wear safety glasses when removing or installing force fitted parts. Failure to comply may result in serious injury.

Tire Wear Troubleshooting			
WEAR PATTERN		CAUSE	SOLUTION
	Center Wear	Over inflation	Adjust pressure to particular load per the manufacturer.
	Edge Wear	Under inflation	Adjust pressure to particular load per the manufacturer.
	Side Wear	Loss of chamber or overloading	Make sure load does not exceed axle rating. Align wheels.
	Toe Wear	Incorrect toe-in	Align wheels.
	Cupping	Out-of-balance	Check bearing adjustment and balance tires.
	Flat Spots	Wheel lockup & tire skidding	Avoid sudden stops when possible and adjust brakes.

Lug Nut Torque Requirements

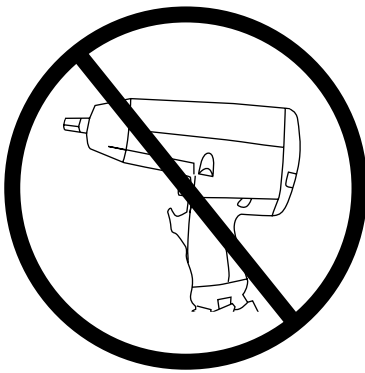
It is extremely important to apply and maintain proper wheel mounting torque on the trailer. Be sure to use only the fasteners matched to the cone angle of the wheel. Proper procedure for attachment of the wheels is as follows:

 **NOTICE** **NEVER** use an pneumatic air gun to tighten wheel lug nuts.

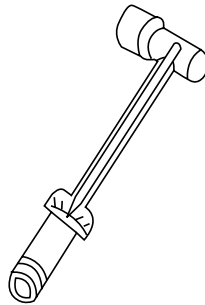
Start all wheel lug nuts by hand using a Torque Wrench.

Torque all lug nuts in sequence. **DO NOT** torque the wheel lug nuts all the way down.

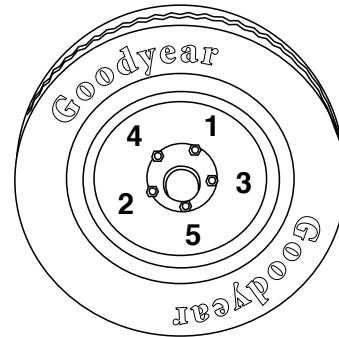
Tighten each lug nut in 3 separate passes as defined by Troubleshooting table. After first road use, retorque all lug nuts in sequence. Check all wheel lug nuts periodically.



Pneumatic Air Gun



Torque Wrench



Wheel Lug Nuts Tightening Sequence

Mixer Storage

For storage of the mixer for over 30 days, the following is recommended:

Drain the fuel tank completely, or add STA-BIL to the fuel.

Run the engine until the fuel is completely consumed.

Completely drain used oil from the engine crankcase and fill with fresh clean oil, then follow the procedures described in the engine manual for engine storage.

Clean the entire mixer and engine compartment.

Place the mixing drum in the down position (mouth facing downward).

Cover the mixer and place it a clean dry area, that is protected from harsh elements.

TROUBLESHOOTING

Practically all breakdowns can be prevented by proper handling and maintenance inspections, but in the event of a breakdown, please take a remedial action following the diagnosis based on the Troubleshooting information shown below. If the problem cannot be remedied, please leave the unit just as it is and consult our company’s business office or service center.

Mixer Troubleshooting		
SYMPTOM	POSSIBLE PROBLEM	SOLUTION
Drum rotates rough	Defective ring gear?	Check that the ring gear and bearings are not worn. Replace as necessary.
	Defective pinion gear?	Check that the pinion gear and bearings are not worn. Replace as necessary.
	Worn V-belt?	Replace V-Belt.
	Loose pulley?	Tighten or replace pulley.
Drum does not rotate at all	Fuel?	Check level of fuel in fuel tank. Add fuel if necessary. Make sure fuel is being supplied to the engine. Check to ensure that the fuel filter is not clogged.
	Broken V-belt?	Replace V-belt.
	Defective ring or pinion gears?	Check that the gears and bearings are not broken. Replace as necessary.

CONTACT

Canoga Equipment is a subsidiary of MK Diamond Products, Inc. Please contact MK Diamond Customer Service with any questions you might have regarding distributors, parts or service.

Telephone: **(800) 421-5830**

Fax: **(310) 539-5158**

E-mail: **Customer_Service@MKDiamond.com**

Customer Service Hours: **Monday through Friday, 6AM-5PM PST**

MK Diamond Products, Inc.

1315 Storm Parkway

Torrance, CA 90501

CANOGA LIMITED WARRANTY

MK DIAMOND PRODUCTS, INC. will guarantee every CANOGA® machine they build, to be free from defects in material and workmanship for (1) one year from date of purchase. The obligation of MK DIAMOND PRODUCTS, INC. under this warranty is limited to the repair or replacement of any parts which, under normal use, prove to be defective in material or workmanship. The parts involved or the unit in question should be returned to MK DIAMOND PRODUCTS, INC. or to a point designated by us, transportation prepaid.

This warranty does not obligate us to bear the cost of labor or transportation charges in connection with replacement or repair of defective parts. Likewise, it shall NOT apply to any unit which has been subjected to misuse, neglect or accident. This warranty does NOT apply to any machine which has been repaired or altered outside our factory.

This warranty does NOT obligate MK DIAMOND PRODUCTS, INC., with respect to items not of our manufacture, such as engines, motors, hydraulics, etc., which are subject to their own guarantees and warranties.

We shall in no event be liable for consequential damages or contingent liabilities arising out of failure of any equipment or parts to operate properly.

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The information and specifications included in this publication were in effect at the time of approval for printing. Illustrations are based on the Model 193 Concrete Mixer. Illustrations, descriptions, references and technical data contained in this manual are for guidance only and may not be considered as binding. Canoga reserves the right to discontinue or change specifications, design or the information published in this publication at any time without notice and without incurring any obligations.



Certificate of Origin for a Vehicle Request Form

Check with your county or state for towing regulations before towing your Canoga mixer. If you require a Certificate of Origin for a Vehicle for your Canoga mixer, please fill out the form and Canoga will send the necessary paper work to your distributor for them to issue your Certificate.

Manufacturer's Certificate of Origin form may also be found online at http://canogamixers.com/vehicle_cert.html

PERSONAL INFORMATION

First Name	Last Name
Company	Address
Address 2	City
State	Zip Code
Email Address	Phone

DISTRIBUTOR INFORMATION

Name	Address
City	State
Zip Code	

CANOGA INFORMATION

Model Number	Part Number
Serial Number	Invoice Number
Date Purchased	

Please return the completed form via email, fax or mail. Forms that are not fully completed cannot be processed.

Fax: (310) 530-3695

Mail: Canoga Products
Customer Service
1315 Storm Parkway
Torrance, CA 90509

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CANOGA 193-GH SERIES
OPERATOR'S MANUAL



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